

Promat

Promat MONALITE®

Machinable Insulation for High Thermal Shock Environments

INTRODUCTION

Promat MONALITE® materials from Promat UK Limited are “technical ceramics” made from calcium silicate. They are formulated without the use of asbestos fibres, and are thermally insulating, non-wetting, fracture tough materials with low shrinkage. Promat MONALITE® is the standard product for use in aluminium casting and is also used in the furnace industry and other process industries.

DESCRIPTION

Promat MONALITE® M1

Standard product for contact with molten metal up to 850°C.

Promat MONALITE® M1A

Improved product with higher strength and lower shrinkage.

STANDARD SIZES

Thicknesses (mm)	12.7, 19.1, 25.4, 31.8, 38.1, 50.8, 76.2, 101.6 *
Width (mm)	1220
Lengths (mm)	1500

* Special sizes available upon request

PERFORMANCE

Thermal Properties

Service temperature to 850°C or 1000°C depending on the grade. Low thermal conductivity and thermal capacity. Low shrinkage and coefficient of thermal expansion. Performs well against thermal shock.

Mechanical/Chemical Properties

Good compressive and flexural strength. Machinable to close tolerances. Non-wetting to most non-ferrous molten metals. High chemical stability in alkaline media. Reactive in acid media.

Conditioning

All products should be adequately dried and conditioned prior to use at elevated temperatures. Please consult Promat's Technical Services Department for advice.

Handling

Large components should be supported by a light metal support system. Promat MONALITE® boards and cut sizes can be mechanically fixed together with glue or screw fixings. Promat MONALITE® should be transported and stored under dry conditions.





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TYPICAL APPLICATIONS

Non-Ferrous Metals

- Components for containment, transmission, distribution and flow control in casting processes.
- Promat MONALITE® M1A suited to transition rings for billet casting.

Furnace Industry

- Hot face linings in holding, dosing and homogenising furnaces.

Chemical and Process Industry

- Collars, gaskets and pipe support rings.

TYPICAL PRODUCT PERFORMANCE

Mechanical Properties		Promat MONALITE® M1	Promat MONALITE® M1A
Bulk Density	kg/m ³	850	970
Flexural Strength	MPa	8	10
Hardness	[Shore D]	60	65
Compressive Strength at 5% compaction	MPa	14	20
Thermal Properties			
Maximum Service Temperature	°C	850	1000
Thermal Conductivity (at 750°C)	W/mK	0.26	0.27
Shrinkage (750°C for 12 hrs) Length, Width/Thickness	%	0.1/0.4	0.02/0.07
Loss on Ignition	%	3.1	2.7
Coefficient of Thermal Expansion (100 - 750°C)	K ⁻¹	6.1x10 ⁻⁶	6.2x10 ⁻⁶

CONTACT NUMBERS

Technical Services

Tel: 01344 381 400 Fax: 01344 381 401

Customer Services

Tel: 01344 381 381 Fax: 01344 381 380



Promat UK Limited

The Sterling Centre, Eastern Road, Bracknell, Berkshire RG12 2TD

Telephone: 01344 381 300 Fax: 01344 381 301

www.promat.co.uk